



## ECOSOFT MO-6 INDUSTRIAL REVERSE OSMOSIS SYSTEM

**PURPOSE.** Ecosoft MO-6 is an industrial reverse osmosis system for purification of brackish water. Ecosoft RO systems feature simple and efficient design for high recovery low energy operation.



MAIN SPECIFICATIONS:	
Nominal capacity <sup>1</sup>	6 m <sup>3</sup> /h
Normal recovery rate <sup>1</sup>	75%
Electrical requirements	400 V, 50 Hz (3 phase)
Power requirements	7,5 kW
Membrane elements	Dow Filmtec™ 6 pcs
Crate dimensions (Height x Width x Depth)	2.3x4.2x1.5 m
<sup>1</sup> At 15°C, 2000 ppm feed water, ±10%	

KEY ASSETS.
<ul style="list-style-type: none"> <li>• Energy efficiency with Dow Filmtec™ XLE membranes and Grundfos pump</li> <li>• Reliable performance with quality components and engineering</li> <li>• Individual project evaluation per request</li> <li>• CE label for electrical safety compliance</li> <li>• ISO 9001 certified factory</li> </ul>

Purified water is used in most sectors of industry. Main applications of Ecosoft RO systems include:

<i>Semiconductor manufacturing</i>	<i>Steam boilers</i>	<i>Textile industry</i>
<i>Pharmaceutical manufacturing</i>	<i>Heat and cooling circuits</i>	<i>Fish farms</i>
<i>Chemical manufacturing</i>	<i>Agriculture</i>	<i>Utility water treatment</i>
<i>Food processing</i>	<i>Insulation glazing</i>	<i>Laundry and car wash</i>
<i>Galvanic and electroplating works</i>	<i>Desalination</i>	<i>Drinking water bottling</i>



### MAIN EQUIPMENT.

• DOW Filmtec™ XLE membranes	• Sediment pre-filters
• Grundfos CR pump	• 3 pressure switches
• Danfoss motorized valves	• Float switch
• Honeywell regulating valves	• Conductivity probe
• Ecosoft RO controller	• Anti-vibration pressure gauges and rotameters
• Praher and John Guest pipe, fitting, and valves	• Powder coated steel frame

### OPTIONS.

Special purpose DOW Filmtec™ membranes	— For problem water with high nitrate, ammonium, TDS, TOC or other water quality issues
EMEC dosing pump	— For hard water or other water quality issues
Permeate rinse	— Prolongs membrane life and extends runtime before membrane clean (CIP)
Raw water blending	— Corrects purified water analysis and increases total flow rate

### EXTENDED SPECIFICATIONS.

Inlet pressure of water <sup>1</sup>		2...4 bar
Operating pressure		7...10 bar
Maximum pressure		14 bar
Influent flow rate during service		8...12 m <sup>3</sup> /h
Influent flow rate during rinse		16...20 m <sup>3</sup> /h
Connection port sizes:	— feed water	DN50
	— permeate	DN40
	— concentrate	DN50
Dimensions (Height x Width x Depth)	— product	2.0×4.0×1.2 m
	— crate	2.3×4.2×1.5 m
Weight	— product	700 kg
	— cargo	950 kg

<sup>1</sup> stable pressure (±0.5 bar) within specified limits is required for sustainable operation

**FEED WATER REQUIREMENTS.**

1	Total Dissolved Solids	< 3000	mg/L (ppm)
2	Hardness <sup>2</sup>	< 150	mg/L CaCO <sub>3</sub> (ppm CaCO <sub>3</sub> )
3	Iron	< 0.1	mg/L (ppm)
4	Manganese	< 0.05	mg/L (ppm)
5	Hydrogen Sulfide	none	
6	Silica <sup>2</sup>	< 20	
7	Chlorine	< 0.1	mg/L (ppm)
8	Silt Density Index	< 5	mg/L (ppm)

<sup>2</sup> Higher values can be treated with antiscalant